

SAFETY DATA SHEET



Novamid® ID1030 Green

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Novamid® ID1030 Green
Internal code : 016197WW73495

1.2 Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Recommended use : plastic products

1.3 Details of the supplier of the safety data sheet

Supplier : Covestro Desotech B.V.
 Slachthuisweg 30
 3151 XN Hoek van Holland
 Netherlands
 Tel: +31 174 315544

e-mail address of person responsible for this SDS : resins.SDS@covestro.com

1.4 Emergency telephone number

Emergency telephone number : + 1-703-527-3887

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Not classified.

The product is not classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Remarks : Hazard of slipping on spilt product. Heated material can cause thermal burns. Electrostatic charging can occur during unloading or processing of this material. If necessary take precautionary measures against static discharges. The likelihood of adverse health effects arising from normal use of the product is considered very low. Appropriate precautions should be taken if the product is subjected to secondary processing. If user operations generate dust, fumes or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit. Dust may cause mechanical irritation.

2.2 Label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Supplemental label elements : Not applicable.

Precautionary statements

General : Not applicable.

Prevention : Not applicable.

Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

Hazardous ingredients :

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.



Other hazards which do not result in classification : Heated material can cause thermal burns.

SECTION 3: Composition/information on ingredients

3.1 Substances / 3.2 Mixtures : Mixture

Chemical description : Base polymer: Polyamide 6/66; CAS no. 24993-04-2

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Remarks : The components of this product are embedded in an impervious polymer matrix and are therefore not biologically available. Any hazardous constituents are fixed in the polymer matrix and therefore present a negligible exposure risk under normal conditions of processing and handling. Additives contained in this product do not pose a risk to health unless they are liberated during processing (fumes from melting, dusts). Suitable Industrial Hygiene precautions should be implemented to prevent (respirable) dust and fume exposures. Exposure to (melting) fumes should be kept as low as possible, using suitable ventilation equipment. Dusts and fumes created from secondary processing may be irritating to respiratory tract and skin and should be considered as potentially hazardous. If user operations generate dust, fumes or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Do not remove clothing adhering to skin.
- Ingestion** : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable : Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : No specific fire or explosion hazard.



Hazardous combustion products : Decomposition products may include the following materials:
 carbon dioxide
 carbon monoxide
 nitrogen oxides
 Hydrogen cyanide (HCN).
 (dense) black smoke
 aldehydes
 organic acids
 nitrogen oxides (NO, NO₂ etc.)
 ammonia (NH₃)
 amines

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

Small spill : Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

Large spill : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

6.4 Reference to other sections : See Section 1 for emergency contact information.
 See Section 8 for information on appropriate personal protective equipment.
 See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Use with adequate ventilation. Local exhaust ventilation should be provided. Avoid creating dusty conditions and prevent wind dispersal. Take measures against static discharge. Keep away from sources of ignition.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Store in original container, protected from direct sunlight. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)



- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.
- Remarks** : Never stack pallets more than two high to prevent the risk of them falling over. Big Bags may not be stacked. Pallets should not be stacked along the aisles. In case the material is delivered in bulk silo, the silo can contain 0.5 bar dry air at maximum. Relief pressure via vent line. Never use the manlid for pressure relief.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
No exposure limit value known.	

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8.2 Exposure controls

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety glasses with side shields. When handling hot material, wear heat-resistant protective gloves, clothing and face shield that are able to withstand the temperature of the molten product. Use eye protection according to EN 166.
- Hand protection** : Wear suitable gloves. When handling hot material, wear heat-resistant protective gloves that are able to withstand the temperature of molten product.
- Skin and body** : Working clothes.
- Respiratory protection** : No special protection is required. In case of insufficient ventilation, wear suitable respiratory equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Advice on personal protection is applicable for high exposure levels. Select proper personal protection based on a risk assessment of the actual exposure situation.



SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	: Solid. [filament]
Colour	: naturally opaque, dependent on the added pigment
Odour	: Not available.
pH	: Not available.
Melting point/freezing point	: 185 to 215 °C
Initial boiling point and boiling range	: Not available.
Flash point	: >400 °C
Flammability (solid, gas)	: Not available.
Evaporation rate	: Not available.
Upper/lower flammability or explosive limits	: Not available.
Vapour pressure	: Not available.
Vapour density	: Not available.
Relative density	: 1.1 to 1.3 (Water = 1)
Density (g/cm ³)	: 1.1 to 1.3 g/cm ³
Solubility	: Insoluble in the following materials: cold water.
Solubility in water	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: > 420 °C
Decomposition temperature	: >350°C
Viscosity	: Not available.
Explosive properties	: Not available.
Oxidising properties	: Not available.

9.2 Other information

Minimum ignition temperature	: 450 °C
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SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: No specific data.
10.5 Incompatible materials	: No specific data.
10.6 Hazardous decomposition products	: No specific data.

Remarks : At processing temperatures some degree of thermal degradation may occur. see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Conclusion/Summary : Not available.

Acute toxicity estimates



N/A

Irritation/Corrosion**Conclusion/Summary**

Eyes : Not available.
Skin : Not available.
Respiratory : Not available.

Sensitisation**Conclusion/Summary**

Skin : Not available.
Respiratory : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : Heated material can cause thermal burns resulting in pain, redness, blistering.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Remarks : The components of this product are embedded in an impervious polymer matrix and are therefore not biologically available. The likelihood of adverse health effects arising from normal use of the product are considered very low.

SECTION 12: Ecological information**12.1 Toxicity**

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.



12.3 Bioaccumulative potential

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

Remarks : The components of this product are embedded in an impervious polymer matrix and are therefore not biologically available. This product is not biodegradable and not toxic to aquatic organisms.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. Reference number: 2008/98/EC.

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not applicable.



Remarks : In case the material is delivered in bulk silo, the silo can contain 0.5 bar dry air at maximum. Relief pressure via vent line. Never use the manlid for pressure relief.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Ingredient name	List name	Status
Not listed.		

Montreal Protocol

Ingredient name	Status
Not listed.	

Stockholm Convention on Persistent Organic Pollutants

Ingredient name	List name	Status
Not listed.		

Rotterdam Convention on Prior Informed Consent (PIC)

Ingredient name	List name	Status
Not listed.		

UNECE Aarhus Protocol on POPs and Heavy Metals

Ingredient name	List name	Status
Not listed.		

Remarks : Listings of substances in this section are based on the presence of these substances above the applicable concentration limit. Relevant declarations related to this product are available on request.

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Not classified.	

Full text of abbreviated H statements

Not applicable.

Full text of classifications [CLP/GHS]



Not applicable.

Alterations compared to the previous version : Alterations compared to the previous version are marked with a little (blue) triangle.

Abbreviations and acronyms : ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
IATA = International Air Transport Association
IMDG = International Maritime Dangerous Goods
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
RRN = REACH Registration Number
SGG = Segregation Group
vPvB = Very Persistent and Very Bioaccumulative

Sources of key data : Literature data and/or investigation reports are available through the manufacturer.

Internal code : 016197WW73495

Training advice : Before handling this substance/preparation, the personnel involved should be instructed by means of this safety data sheet.

Notice to reader

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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