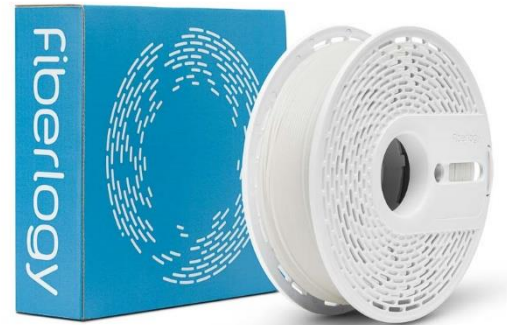


TRADE NAME:	Fiberlogy PCTG+GF10
MANUFACTURER:	Fiberlab S.A., Brzezie 387, 32-014 Brzezie, Poland
DESCRIPTION:	PCTG+GF10 filament designed for printing in FFF/FDM technology, wound on a spool, vacuum-packed in a plastic bag, placed in a cardboard box.

TECHNICAL INFORMATION:

Diameter:	1.75 mm
Diameter Tolerance:	+/- 0.02 mm
Avg Roundness:	+ 0.01 mm
Net Weight:	0.75 kg
Print Temperature:	250°C - 270°C
Bed Temperature:	90°C - 110°C



MATERIAL PROPERTIES:

Physical Properties	Test Method	Unit	Typical Value
Specific Gravity	ISO 1183	g/cm ³	1.31
Mechanical Properties	Test Method	Unit	Typical Value
Tensile Strength @ Yield	ISO 527	MPa	55
Tensile Strength @ Break	ISO 527	MPa	25
Elongation @ Break	ISO 527	%	8
Izod Impact Strength (Unnotched) @ 23°C	ISO 180	kJ/m ²	60
Thermal Properties	Test Method	Unit	Typical Value
Heat Distortion Temperature @ 0.45 MPa	ISO 75	°C	76
Heat Distortion Temperature @ 1.8 MPa	ISO 75	°C	64
Glass Transition Temperature Tg	DCS	°C	88

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