

Instructions



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How does Magigoo work?

MAGIGOO® works with ABS, PLA, PETG & HIPS. The adhesive makes sure prints stick firmly when the print-bed is hot and then releases as soon as it cools

down. This unique and innovative mechanism means that no tools are needed to remove prints from the bed. They just pop off when the bed cools down.

How to apply

- 1 Shake the MAGIGOO® pen like you mean it.
- 2 Press the nib (end of your pen) on the printing bed for MAGIGOO® to flow.
- 3 Spread the adhesive evenly on the printing area (cover your bed with an even thin layer).
- 4 Make sure that no spots are missed.

It's best to apply MAGIGOO® when the printing bed is still cold, but it will also work when the printing bed is already hot. Make sure to use MAGIGOO® with the suggested plastics and with a correctly levelled bed and suitable printing settings. See our recommended settings below. **Squeeze bottle gently only when the nib is pressed against the bed. Keep the nib away from dirt.**

How to store

MAGIGOO® is best stored upright, with the cap closed and away from direct sunlight. MAGIGOO® was specifically

designed for mobility, which is good news if you want to take it with you on-the-go.

Recommended printing settings

MAGIGOO® has been designed and tested to work with common plastics. As the composition of each plastic is a little different, the ideal settings for MAGIGOO® may vary. Here are the recommended temperature ranges for effective application.

Bed temperature*

PLA 40 - 60 °C

ABS 90 - 110 °C

PETG 60 - 85 °C

HIPS 90 - 110 °C

* may vary for different printers and filament brands

Cleaning

After your prints have finished and popped off, clean the cool printing bed by wiping it with a damp cloth. Use just water.

What to do if you love the result

If you like MAGIGOO® then help us spread the magic. Share your love online, on blogs, Twitter, Facebook or Instagram (just don't forget to tag us @magigoo). We're also happy if you just tell your friends. Either way, we're waiting for your feedback.

Where to send feedback or concerns:

We want to learn more about your experiences. We're here for good and bad. Get in touch by emailing us at **feedback@magigoo.com**. Let's improve Magigoo together.

magigoo.com

